

## Material - AISI 4020

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

**Group - Ferrous Mild Steel Alloys** 

Sub Group - AISI 4020 Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Forging, Bar, Wire and Shape

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 max.		
Silicon	Si %	0.200 - 0.800		
Manganese	Mn %	1.350 - 1.750		
Phosphorus	P %	0.040 max.	Annealing or Normalising or Hardening + Tempering	Hardening + Tempering
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	0.500 max.		
Molybdenum	Mo %	0.250 - 0.550		•
Copper	Cu %	0.050 max.	Mechanical Pr	roperties
Tungsten	W %	0.250 max.	Tensile Strength in Mpa	-
Other	%	1.000 max.	Yield Strength in Mpa	-
Iron	Fe %	Balance	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1.8830	EN	European Union	Steel	
1.8866	DIN	Germany	Steel	
C450L0	AS	Australia	Steel	
P355Q	AFNOR NF	France	Steel	
P355QH	UNI	Italy	Steel	
C450	AS	Australia	Steel	
A732 6N	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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